Linear Ceilings

Hunter Douglas Luxalon® Linear Ceilings providing interesting possibilities for directional room design. Employ smooth, clean lines or mix sizes, heights and 23 available colours to create staggered, multi-layered ceiling designs.
DESIGN FLEXIBILITY
Luxalon® Linear Ceilings provide interesting possibilities for directional room design. Our ceiling systems highlight versatility, allowing a variety of visual effects, including radial and diagonal patterns, finishes and curves. Choose from 23 available colours and mix and match different sizes and heights to create the perfect look for your project.

DURABILITY
Luxalon® Linear Ceilings are manufactured from durable roll formed aluminium coil, 0.35 mm, 0.5 mm or 0.6 mm, finished with a polyester paint to provide a long, low maintenance life. The coating is stove enamelled in a continuous coil coating process ensuring uniform coating thickness and absolute adhesion. For exterior applications aluminium panels with Luxacote® finish are available.

EASY PLENUM ACCESS
Most panels can be easily demounted by hand allowing easy and full access to services and installation in the plenum.

ACOUSTIC PERFORMANCE
In order to improve the acoustic comfort in a room, the ceiling panels are standard perforated with 1.5 mm round holes. As a standard feature, perforated panels are supplied with a sound absorbing non-woven tissue glued into the panel for enhanced acoustical performance.
In close cooperation with other members of TAIM eV, Hunter Douglas has established Environmental Product Declarations (EPDs) for both steel and aluminium ceilings. Certificates are available on request.

According to French Regulations DEVL 1101903D of 23 March, 2011 and Amendment DEVL 1104875A of 19 April, 2011, on declaration of VOC emissions to indoor air, Hunter Douglas plain and perforated ceilings with non-woven acoustic fabric, have a VOC classification A+ (lowest class of emissions to indoor air).

No matter your style, our linear ceilings have the looks you love. Whatever your project’s needs, our linear ceilings give you the freedom to think inside or outside the box. Our ceiling systems highlight versatility, allowing a variety of visual effects, including radial and diagonal patterns and curves.
**PANELS**
The Multi-Panel Ceiling System consists of box-shaped panels in 8 varying widths and heights. With this system, there is the possibility to create a ceiling design with different widths and heights in one ceiling. The 20 mm joint can be filled with a V-shaped or U-shaped joint profile.

**SUSPENSION**
The panel carrier (11) is provided with prongs to accommodate the panels in a module of 50 mm or a multiple of this module. Carriers are joined by using the carrier splice (13).

Flexible carriers are available in order to create curved ceilings.

**CONSTRUCTION DETAILS**
The panels are clipped to a universal multi-panel carrier, creating the opportunity to use panels with different widths and heights in one ceiling. The standard range of edge profiles can be used as perimeters.

* With open joints the fixing clip (16) should be used in combination with an adaptor panel.

**MAXIMUM SPANS**
* Minus 200 mm in case of acoustic pads.

<table>
<thead>
<tr>
<th>Panel type</th>
<th>Carrier Span (mm)</th>
<th>ΔΔΔ</th>
<th>Panel Span (mm)</th>
<th>ΔΔΔ</th>
<th>ΔΔΔ</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>A</td>
<td>B</td>
<td>C*</td>
<td>D</td>
<td>A</td>
</tr>
<tr>
<td>30BD</td>
<td>300</td>
<td>1200</td>
<td>1800</td>
<td>150</td>
<td>1800</td>
</tr>
<tr>
<td>30B/80B</td>
<td>300</td>
<td>1700</td>
<td>1550</td>
<td>150</td>
<td>1850</td>
</tr>
<tr>
<td>130B</td>
<td>300</td>
<td>1700</td>
<td>1450</td>
<td>150</td>
<td>1550</td>
</tr>
<tr>
<td>180B</td>
<td>300</td>
<td>1700</td>
<td>1350</td>
<td>150</td>
<td>1450</td>
</tr>
<tr>
<td>BXD</td>
<td>300</td>
<td>1200</td>
<td>1800</td>
<td>150</td>
<td>1800</td>
</tr>
</tbody>
</table>

**DIMENSIONS**
The panels are made to measure in any length from 800 mm up to 6000 mm. Panels > 6000 mm available on request. Carriers have a standard length of 5000 mm. Weights are mentioned in kg.

<table>
<thead>
<tr>
<th>Panel</th>
<th>30BD</th>
<th>30B</th>
<th>80B</th>
<th>130B</th>
<th>180B</th>
<th>30BXD</th>
<th>80BXD</th>
<th>130BXD</th>
</tr>
</thead>
<tbody>
<tr>
<td>Thickness</td>
<td>0.5</td>
<td>0.35</td>
<td>0.5</td>
<td>0.5</td>
<td>0.6</td>
<td>0.5</td>
<td>0.6</td>
<td>0.6</td>
</tr>
<tr>
<td>Module</td>
<td>50</td>
<td>50</td>
<td>100</td>
<td>150</td>
<td>200</td>
<td>50</td>
<td>100</td>
<td>150</td>
</tr>
<tr>
<td>Weight incl. join</td>
<td>3.7</td>
<td>1.9</td>
<td>2.1</td>
<td>2.1</td>
<td>2.4</td>
<td>5.1</td>
<td>3.9</td>
<td>3.3</td>
</tr>
<tr>
<td>Weight excl. join</td>
<td>3.3</td>
<td>1.5</td>
<td>1.9</td>
<td>1.9</td>
<td>2.2</td>
<td>4.7</td>
<td>3.7</td>
<td>3.1*</td>
</tr>
</tbody>
</table>

* Use of fixing clips optional

**MATERIAL REQUIREMENT PER M²**
Edge profiles and other accessories depend on individual project requirements. Figures are based on maximum spans.
CCA Acoustic+ 30BD-30BXD

COMPLETE COVERAGE
Traditional ceilings systems like baffle and ceiling islands offer an acoustic solution, however complete ceiling coverage is not possible.
The excellent thermal exchange and acoustic performance of Luxalon® CCA Acoustic+ 30BD and 30BXD enables 100% acoustical ceiling coverage, creating outstanding acoustic comfort and temperature control at levels that cannot be achieved with island or baffle systems.

THERMAL ACTIVATION
CCA reaches maximum efficiency if there is no barrier between the concrete structure and the underlying spaces. Independent climate chamber tests have shown that the aluminium used in Luxalon® CCA Acoustic+ 30BD and 30BXD panels and carriers is highly suited for cooling and heating as it functions as a thermal conductor. In combination with the relative openness of this ceiling system (50% openness with complete ceiling coverage), very positive results can be obtained.

THERMAL CAPACITY
Complete ceiling coverage results in a thermal capacity reduction of only 23% when compared to a bare CCA ceiling. During winter the reduction in the thermal capacity compared to a bare CCA ceiling is 6%, based on complete ceiling coverage.

ACOUSTICS
Our extensive experience in acoustic applications with Luxalon® Ceiling Systems has enabled Hunter Douglas to design an optimised CCA solution. Luxalon® CCA Acoustic+ 30BD and 30BXD panels are finished with special fine perforation in combination with acoustic nonwoven fabric and a high-grade sound absorbing filling. The result is an absorption capacity of $\alpha_w = 0.6(H)$ for an acoustically comfortable working environment.

Panel type | Carrier Span (mm) | Panel Span (mm)
---|---|---
| on 2 carriers | on 3 or more carriers |
| 30BD/30BXD | 300 | 1200 | 1800 | 150 | 1800 | 150 |

THERMAL EXCHANGE (Summer situation)

<table>
<thead>
<tr>
<th>Reduction in capacity of CCA with 30BXD</th>
<th>Unit</th>
</tr>
</thead>
<tbody>
<tr>
<td>2.0</td>
<td>W/m².K</td>
</tr>
<tr>
<td>23</td>
<td>%</td>
</tr>
</tbody>
</table>

ACOUSTICS

<table>
<thead>
<tr>
<th>Acoustic+</th>
<th>125</th>
<th>250</th>
<th>500</th>
<th>1000</th>
<th>2000</th>
<th>4000</th>
<th>$\alpha_w$</th>
<th>NRC</th>
</tr>
</thead>
<tbody>
<tr>
<td>30BD</td>
<td>0.06</td>
<td>0.26</td>
<td>0.69</td>
<td>0.74</td>
<td>0.80</td>
<td>0.87</td>
<td>0.55</td>
<td>0.65</td>
</tr>
<tr>
<td>30BXD</td>
<td>0.09</td>
<td>0.30</td>
<td>0.66</td>
<td>0.67</td>
<td>0.85</td>
<td>0.91</td>
<td>0.60</td>
<td>0.65</td>
</tr>
</tbody>
</table>

The values are based on a plenum height of 70 mm. For the graphic reproduction of acoustic values see curve 30BD and 30BXD in the above graph. Tested by Peutz, test report no.: A 1848-1E-RA and test report no.: BA 1164-2E-RA
# 75C-150C-225C

## PANELS
This ceiling system combines three widths of panels which are distinguished from other Hunter Douglas systems by their bevelled edges and when installed produces a closed smooth appearance.

## SUSPENSION
The panels can be fixed to a universal carrier for all three widths, all the same or mixed. The panels are joined together using a panel splice whilst the carriers use the standard carrier connector. Adaptor panels shall be locked by the adaptor clip.

1a = Panel 75C  
1b = Panel 150C  
1c = Panel 225C  
2 = Carrier  
3 = Rod hanger  
4 = Suspension adjustment spring  
5 = Carrier splice  
6 = Panel splice  
7 = Adaptor clip

## CONSTRUCTION DETAILS
The standard range of edge profiles can be used as perimeters.

## MAXIMUM SPANS
* Minus 200 mm in case of acoustic pads.

<table>
<thead>
<tr>
<th>Panel type</th>
<th>Carrier Span (mm)</th>
<th>Panel Span (mm)</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>A</td>
<td>B</td>
</tr>
<tr>
<td>75C</td>
<td>300</td>
<td>1700</td>
</tr>
<tr>
<td>150C</td>
<td>300</td>
<td>1700</td>
</tr>
<tr>
<td>225C</td>
<td>300</td>
<td>1700</td>
</tr>
</tbody>
</table>

## DIMENSIONS & WEIGHTS
The panels can be supplied in any length from 800 mm up to 6000 mm, carriers have a standard length of 5000 mm. Panels > 6000 mm available on request.

<table>
<thead>
<tr>
<th>Panel</th>
<th>Module</th>
<th>Material</th>
<th>Weight kg/m²</th>
</tr>
</thead>
<tbody>
<tr>
<td>15.5 x 75</td>
<td>75</td>
<td>0.5 Alu</td>
<td>2.13 kg</td>
</tr>
<tr>
<td>15.5 x 150</td>
<td>150</td>
<td>0.5 Alu</td>
<td>1.96 kg</td>
</tr>
<tr>
<td>15.5 x 225</td>
<td>225</td>
<td>0.6 Alu</td>
<td>2.19 kg</td>
</tr>
</tbody>
</table>

## MATERIAL REQUIREMENT PER M²
Edge profiles and other accessories depend on individual project requirements.

<table>
<thead>
<tr>
<th>Unit</th>
<th>75C</th>
<th>150C</th>
<th>225C</th>
</tr>
</thead>
<tbody>
<tr>
<td>Panels</td>
<td>13.33</td>
<td>6.67</td>
<td>4.44</td>
</tr>
<tr>
<td>Carriers</td>
<td>0.80</td>
<td>1.0</td>
<td>1.0</td>
</tr>
<tr>
<td>Carrier splice</td>
<td>0.16</td>
<td>0.2</td>
<td>0.2</td>
</tr>
</tbody>
</table>
CONSTRUCTION DETAILS
The standard range of edge profiles can be used as perimeters.

* With open joints the fixing clip (7) shall be used in combination with an adaptor panel.

MAXIMUM SPANS
* Minus 200 mm in case of acoustic pads.
** Sporthall ceiling (based on DIN 18038 Sporthall standards)

DIMENSIONS & WEIGHTS
* Based on panels installed on 3 or more carriers. The panels are made to measure in any length from 800 mm up to 6000 mm. Panels > 6000 mm available on request. Carriers have a standard length of 5000 mm.

MATERIAL REQUIREMENT PER M²
The required number of components depend on individual project requirements. Figures are based on maximum spans.
**84C**

**PANELS**
The 84C closed ceiling system consists of box shaped panels (1) which can be easily clipped on a carrier (2). The 84 mm wide panels feature a 24 mm wide flange that closes-off the 16 mm joint between the panels (module 100 mm).

**SUSPENSION**
The panel carrier (2) is provided with prongs to accommodate the panels in a module of 100 mm. Carriers are connected by using the carrier splice (4).

**CONSTRUCTION DETAILS**
The standard range of edge profiles can be used as perimeters.

* A locking clip is necessary when no edge-profile springs are used.

**MAXIMUM SPANS**
* Minus 200 mm in case of acoustic pads.

<table>
<thead>
<tr>
<th>Panel type</th>
<th>Carrier Span (mm)</th>
<th>Panel Span (mm)</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>A</td>
<td>B</td>
</tr>
<tr>
<td>84C</td>
<td>300</td>
<td>1300</td>
</tr>
</tbody>
</table>

**DIMENSIONS & WEIGHTS**
* Based on panels installed on 3 or more carriers. The panels are made to measure in any length from 800 mm up to 6000 mm.
Panels > 6000 mm available on request. Carriers have a standard length of 5000 mm.

<table>
<thead>
<tr>
<th>Panel</th>
<th>Width (mm)</th>
<th>Module length (mm)</th>
<th>Min. length (mm)</th>
<th>Max. length (mm)</th>
<th>Weight panels &amp; carriers/m²</th>
</tr>
</thead>
<tbody>
<tr>
<td>84C</td>
<td>84</td>
<td>100</td>
<td>800</td>
<td>6000</td>
<td>2.2 kg Alu carrier</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Panel</th>
<th>Unit</th>
<th>Linear 84B system</th>
</tr>
</thead>
<tbody>
<tr>
<td>Panels</td>
<td>lm</td>
<td>10</td>
</tr>
<tr>
<td>Carriers</td>
<td>lm</td>
<td>0.56</td>
</tr>
<tr>
<td>Carrier splice</td>
<td>pcs</td>
<td>0.11</td>
</tr>
<tr>
<td>Suspension</td>
<td>pcs</td>
<td>0.43</td>
</tr>
</tbody>
</table>
**84R**

**PANELS**
The 84R ceiling system consists of round edged panels (1) which can be easily clipped on a carrier (3). Panels can be joined using the panel splice (6). The 16 mm joint can be filled with a flush join profile (2) to form a closed ceiling appearance.

**SUSPENSION**
The panel carrier (3) is provided with prongs to accommodate the panels in a standard module of 100 mm. All carriers have a standard length of 5000 mm and are connected by using the carrier splice (5).

Curved ceilings can be achieved by using a flexible carrier or by curving the panels.

**CONSTRUCTION DETAILS**
The standard range of edge profiles can be used as perimeters.

* With open joints the fixing clip (7) shall be used in combination with an adaptor panel.

**MAXIMUM SPANS**

* Minus 200 mm in case of acoustic pads.

**DIMENSIONS & WEIGHTS**

* Based on panels installed on 3 or more carriers. The panels are made to measure in any length from 800 mm up to 6000 mm. Panels > 6000 mm available on request.

**MATERIAL REQUIREMENT PER M²**
The required number of components depend on individual project requirements. Figures are based on maximum spans.

---

<table>
<thead>
<tr>
<th>Panel type</th>
<th>Carrier Span (mm)</th>
<th>Panel Span (mm) on 2 carriers</th>
<th>Panel Span (mm) on 3 or more carriers</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>A</td>
<td>B</td>
<td>C*</td>
</tr>
<tr>
<td>84R</td>
<td>300</td>
<td>1700</td>
<td>1500</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Panel</th>
<th>Width (mm)</th>
<th>Module (mm)</th>
<th>Min. length (mm)</th>
<th>Max. length (mm)</th>
<th>Weight panels &amp; carriers/m²*</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>Steel carrier Excl joins</td>
</tr>
<tr>
<td>84R</td>
<td>84</td>
<td>100</td>
<td>800</td>
<td>6000</td>
<td>1.8 kg</td>
</tr>
</tbody>
</table>

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<table>
<thead>
<tr>
<th>Material</th>
<th>Unit</th>
<th>Linear 84R system</th>
</tr>
</thead>
<tbody>
<tr>
<td>Panels</td>
<td>lm</td>
<td>10</td>
</tr>
<tr>
<td>Join profiles</td>
<td>lm</td>
<td>10</td>
</tr>
<tr>
<td>Carriers</td>
<td>lm</td>
<td>0.59</td>
</tr>
<tr>
<td>Carrier splice</td>
<td>pcs</td>
<td>0.12</td>
</tr>
<tr>
<td>Suspension</td>
<td>pcs</td>
<td>0.35</td>
</tr>
</tbody>
</table>
70U

PANELS
The 70U ceiling system consists of box shaped, 70 mm wide steel or aluminium panels (1) which are easily clipped on the 70U carrier (2). Panels are joined by using the panel splice (5).

SUSPENSION
The panel carrier (2) is provided with prongs to accommodate the panels in a module of 100 mm. Carriers are connected by using the carrier splice (4). Locking clips (6) are fitted on the carrier between the panels in order to fully secure the panels. The system is designed to withstand the impact of all types of ball sports (DIN 18032). It is necessary to use the fixing clips and adapt the carrier span.

Aluminium panels in combination with aluminium carriers make the system suitable for swimming pools and exterior applications.

CONSTRUCTION DETAILS
The standard range of edge profiles can be used for perimeters.

* Panel fixing clip to be used in all joints to secure the panels.

MAXIMUM SPANS
* Minus 200 mm in case of acoustic pads. Standard Ceiling not submitted to any additional loads.

Ceiling applied in sport halls and submitted to ball loads. The spans depend on the loads that are applied on the ceiling. Results are based on DIN18032 sport hall standards.

DIMENSIONS & WEIGHTS
The panels are made from 0.8 mm aluminium or steel and can be supplied in lengths from 800 mm up to 6000 mm. Carriers have a standard length of 5000 mm.
Acoustics

ACOUSTIC PERFORMANCE

In order to improve interior sound control, the Luxalon® panels can be supplied perforated. As a standard feature, perforated panels are supplied with a sound-absorbing non-woven tissue glued into the panel for enhanced acoustical performance.

PERFORATION PATTERNS

<table>
<thead>
<tr>
<th>mm</th>
<th>30B</th>
<th>30BD</th>
<th>75C</th>
<th>80B</th>
<th>84B</th>
<th>84C</th>
<th>84R</th>
<th>130B</th>
<th>150C</th>
<th>180B</th>
<th>225C</th>
<th>BXD</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ø 1.0</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Ø 1.5</td>
<td>•</td>
<td>•</td>
<td>•</td>
<td>•</td>
<td>•</td>
<td>•</td>
<td>•</td>
<td>•</td>
<td>•</td>
<td>•</td>
<td>•</td>
<td></td>
</tr>
<tr>
<td>Ø 2.0</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Flush join profile is available for 84R with ventilation holes dimensions 3 x 7 mm, c.t.c 10.5 mm. 70U is not available as perforated panel.

PLAIN BORDERS

Panels have a nominal plain border along the longitudinal panel direction in order to assure maximum flatness and product stability:

Edge profiles

- Clip-on U-profile
  - Alu 0.4 mm (24.8 x 12.5 x 14)
- Clip-on U-profile
  - Alu 0.4 mm (28.6 x 16 x 20)
- Wall L-profile
  - Alu 0.5 mm (29.2 x 19.4)
- Wall L-profile
  - Fe 0.6 mm
    - Alu 0.8 mm
    - (45 x 18.5)
- Wall W-profile
  - Fe 0.6 mm
    - Alu 0.8 mm
    - (45 x 21 x 18.5)

Perforation runs into the bevelled edge.
SOUND ABSORPTION DATA

80B, 130B, 180B

- **Curve 1**
  80B panels perforated with Ø1.5 mm holes, module 100 mm, closed joints. The reverse side of the panels is provided with black non-woven tissue glued over the whole perforated area. Plenum depth is 200 mm.

- **Curve 2**
  130B panels perforated with Ø1.5 mm holes, module 150 mm, closed joints. The reverse side of the panels is provided with black non-woven tissue glued over the whole perforated area. Plenum depth is 200 mm.

- **Curve 3**
  180B panels perforated with Ø1.5 mm holes, module 200 mm, closed joints. The reverse side of the panels is provided with black non-woven tissue glued over the whole perforated area. Plenum depth is 200 mm.

- **Curve 4**
  Combination of 80B, 130B and 180B panels perforated with Ø1,5 mm holes, module 200 mm, closed joints. The reverse side of the panels is provided with black non-woven tissue glued over the whole perforated area. Plenum depth is 200 mm.

Tested by Peutz; test report no: A 2760-1E-RA-001

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**Combination 30BXD, 80BXD and 130BXD panels**

**Without joint profiles**

Combination of 30BXD panels, 80BXD panels and 130BXD panels perforated with Ø1.5 mm holes, joint width 20 mm, open joints. The reverse side of the panels is provided with black non-woven tissue glued over the whole perforated area. Plenum depth is 200 mm.

Tested by Peutz; test report no: A 2558-1E-RA.

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**Combination 30BXD, 80BXD and 130BXD panels**

**With joint profiles**

Combination of 30BXD panels, 80BXD panels and 130BXD panels perforated with Ø1.5 mm holes, joint width 20 mm, closed joints. The reverse side of the panels is provided with black non-woven tissue glued over the whole perforated area. Plenum depth is 200 mm.

Tested by Peutz; test report no: A 2558-1E-RA.
SOUND ABSORPTION DATA

75C, 150C, 225C
- Curve 1
75C panels with Ø1.5 mm holes, module 75 mm. The reverse side of the panels is provided with black non-woven tissue glued over the whole perforated area. Plenum depth is 200 mm.
- Curve 2
150C panels with Ø1.5 mm holes, module 150 mm. The reverse side of the panels is provided with black non-woven tissue glued over the whole perforated area. Plenum depth is 200 mm.
- Curve 3
225C panels with Ø1.5 mm holes, module 225 mm. The reverse side of the panels is provided with black non-woven tissue glued over the whole perforated area. Plenum depth is 200 mm.
- Curve 4
Combination of 75C, 150C and 225C panels with Ø1.5 mm holes, modules 75, 150 and 225 mm. The reverse side of the panels is provided with black non-woven tissue glued over the whole perforated area. Plenum depth is 200 mm.

Tested by Peutz; test report no: A 2760-1E-RA-001

84B
- Curve 1
84B panels, perforated with Ø1.5 mm holes, module 100 mm, closed joints. The reverse side of the panels is provided with black non-woven tissue glued over the whole perforated area. Plenum depth is 200 mm.

Tested by Peutz; test report no: A 2760-1E-RA-001

84R
- Curve 1
84R panels, perforated with Ø1.5 mm holes, module 100 mm, closed joints. The reverse side of the panels is provided with black non-woven tissue glued over the whole perforated area. Plenum depth is 200 mm.

Tested by Peutz; test report no: A 2760-1E-RA-001
**SOUND ABSORPTION DATA**

**84C**
- Curve 1
  84C panels, perforated with Ø2 mm holes, closed joints, module 100 mm. The reverse side of the panels is provided with black non-woven tissue glued over the whole perforated area. Plenum depth is 200 mm.
- Curve 2
  84C panels, perforated with Ø2 mm holes, closed joints, module 100 mm. Plus additional 25 mm thick mineral wool pads with a density of approx. 12 kg/m³. Plenum depth is 200 mm.
- Curve 3
  84C panels, perforated with Ø1 mm holes, closed joints, module 100 mm. The reverse side of the panels is provided with black non-woven tissue glued over the whole perforated area. Plenum depth is 200 mm.
- Curve 4
  84C panels, perforated with Ø1 mm holes, closed joints, module 100 mm. Plus additional 25 mm thick mineral wool pads with a density of approx. 12 kg/m³. Plenum depth is 200 mm.

Tested by TNO Delft; test report no: TPD-HAG-RPT-920039/920038

**30BD, 70U**
- Curve 1*
  70U plain panels, module 100, open joints of 30 mm. Plus additional 25 mm thick mineral wool pads with a density of approx. 55 kg/m³. Plenum depth is 200 mm.
- Curve 2**
  30BD panels, perforated with Ø1.5 mm holes, module 50, closed joints. The reverse side of the panels is provided with black non-woven tissue glued over the whole perforated area. Plenum depth is 200 mm.

* Tested by Peutz; test report no: MA 82
** Tested by Peutz; test report no: A 2760-1E-RA-001

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**Material specifications**

<table>
<thead>
<tr>
<th>Freq. Hz.</th>
<th>125</th>
<th>250</th>
<th>500</th>
<th>1000</th>
<th>2000</th>
<th>4000</th>
<th>Nxw</th>
<th>NRC</th>
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<td>-</td>
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</table>

**Unprecedented Protection**

Our proprietary col-coating process ensures ceiling panels get a superb finish. Independent tests have proven the excellent performance characteristics of Luxacote®.

**UnCr**

Hunter Douglas adopts the cradle to cradle (C2C) product philosophy to the design of products that fit the circular paradigm. They are designed for longevity, using materially healthy technical nutrients that can be reused at end of life as a high-quality source for something new.

Cradle to Cradle Certified™ is a certification mark licensed by the Cradle to Cradle Products Innovation Institute.

The Dutch Green Building Council (DGBC) was founded in 2008 in the Netherlands as a market initiative. The aim was to make Sustainability in the building industry measurable by developing a sustainability label allowing for the uniform rating of buildings throughout the Netherlands.
Material specifications

FIRE BEHAVIOUR
Luxalon® metal suspended ceilings are classified incombustible and will therefore not contribute to possible fires. When ceilings however need to protect the structural integrity of the building, Luxalon® Ceilings offer a range of practical and tested solutions with regards to fire stability. Further information is available on request.

COLOUR RANGE
The standard Hunter Douglas interior and exterior colour range for Luxalon® Linear Ceiling Systems includes several different colours and finishes. See colour chart. Any other (RAL or NCS) colour is available on request.

CURVED CEILING POSSIBILITIES
Flexible carriers: Multipanel, 84B, 84R, 70U / Curved panels: 84R

SPORTHALL CEILING
The 70U and 84B system with metal panels and carriers makes the system perfectly suitable for applications in sporthalls.

EXTERIOR USE
All linear ceilings ensure durability in exterior building applications. Our proprietary coil-coating process ensures ceiling panels get a superb finish. Independent tests have proven the excellent performance characteristics of Luxacote®. The topcoat contains a solid UV filter that guarantees perfect colourfastness and gloss stability.

The topcoat also offers better resistance against scratches with a structure that resists and masks any minor damage that may occur during installation, resulting in a high abrasion resistance. The alloy and pre-treatment also offers optimal resistance to corrosion.

HUNTER DOUGLAS ARCHITECTURAL
In the last 60 years, we’ve been fortunate enough to help turn countless innovative sketches into innovative buildings. With major operation centres in Europe, North America, Latin America, Asia and Australia, we’ve contributed to thousands of high-profile projects, from retail and commercial facilities to major transit centres and government buildings.

ARCHITECTURAL SERVICES
We support our business partners with a wide range of technical consulting and support services for architects, developers and installers. We assist architects and developers with recommendations regarding materials, shapes and dimensions, colours and finishes. We also help creating design proposals, visualisations and mounting drawings. Our services to installers range from providing detailed installation drawings and instructions to training installers and advising on the building site.

Not only are the world’s architects and designers our partners, they’re our inspiration. They continue to raise the bar for excellence. We create products that help bring their visions to life: Ceilings, Sun Louvres and Façades.

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