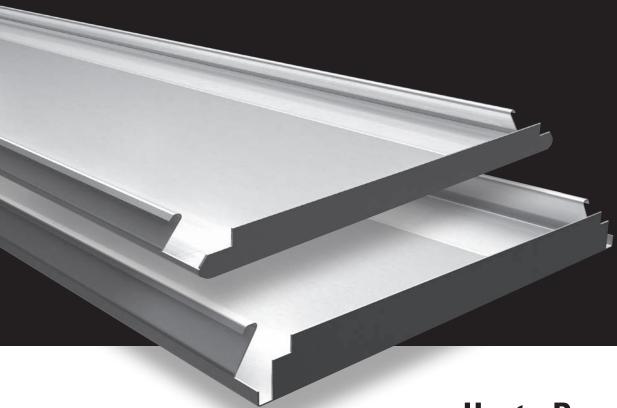


## Wide Panel Ceilings

Hunter Douglas Wide Panel
Ceilings enables the architect
to design a closed ceiling with
high performance aluminium or
steel materials. In order to give
maximum freedom in design there
is a wide choice in panels with
soft edges for a monolithic ceiling
appearance or panels with square
edges which results in a smooth
ceiling with a narrow butt joint.



HunterDouglas 4 Architectural



#### **DESIGN FLEXIBILITY**

The robust wide panel appearance provides interesting possibilities for spatial room designing. The ceiling panels show a straight L-joint or a neat V-joint. The panels can be installed as Clip-in, Lay-on, Carrier or C-grid system. The 300 mm wide panels are available up to 6 m length. A range of colours and finishes are standard available and special colours upon request.

#### **DURABILITY**

Wide panel ceilings are manufactured from durable roll formed aluminium (0.7 mm) or steel (0.6 mm) coil, finished with a polyester paint to provide a long, low maintenance life. The coating is stove enamelled in a continuous coil coating process ensuring uniform coating thickness and absolute adhesion. For exterior applications aluminium panels with Luxacote® finish are available.

#### **EASY PLENUM ACCESS**

The panels can be easily demounted by hand allowing easy and full access to services and installation in the plenum.

#### **ACOUSTIC PERFORMANCE**

In order to improve the acoustic comfort in a room, the ceiling panels can be perforated with a 1.5 or 2 mm round hole. As a standard feature, perforated panels can be supplied with a sound absorbing non woven tissue glued into the panel for enhanced acoustical performance.





Neat V-Joint

Straight L-joint



Our 300 mm wide panel ceiling system establishes a distinct, robust look. Panels span lengths up to 6 m, requiring fewer panels and joints to reduce installation cost.

With two joint options and a variety of perforations for acoustical performance, our wide panels trim costs without trimming style. They are a quick way to make a big first impression.

CONTENT		Page
300C/300L	Lay-on Bandraster Carrier C-grid	2 3 4 5
300C	Clip-in	6
Acoustics		7
Material	Specifications	8

#### **FIRE BEHAVIOUR**

All Luxalon® metal ceiling systems by Hunter Douglas obtain a high classification according to EN 13501-1. They have been tested in official fire tests at TNO-Bouw Delft, an independent Dutch building and construction research institute.

For detailed information please see our website, www.hunterdouglasarchitectural.eu

### Designed to work for you











HunterDouglas 🛟

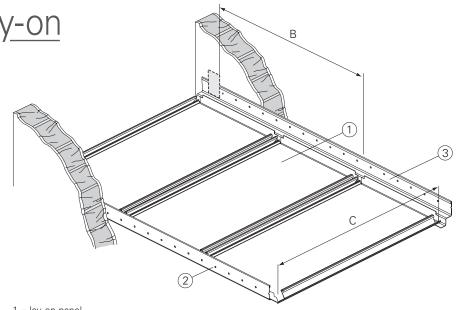
# 300C/300L Lay-on

#### **PANELS**

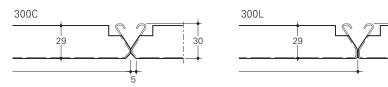
300C/300L Lay-on panels (1) are designed to be installed on wall angles.

#### **SUSPENSION**

The panels are supported at their ends by wall angle profiles (2 & 3). The panels have straight upstands at the panel ends. When accessing the plenum the panels can be lifted and stacked onto adjacent installed panels to avoid having to lower the panels down to the floor.

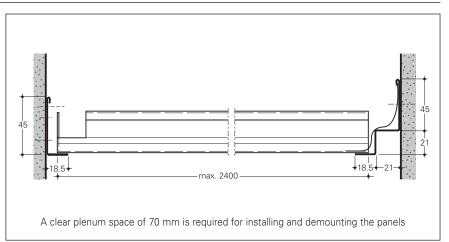


- 1 = lay-on panel
- 2 = wall L-profile
- 3 = wall W-profile



#### **CONSTRUCTION DETAILS**

L or W steel edge profiles can be used as perimeters.



#### **MAXIMUM SPANS**

Panel type	Fixing distance B direct fixed	Panel Span C
Alu 0.7	300	2400
Steel 0.6	300	2400

#### **DIMENSIONS & WEIGHTS**

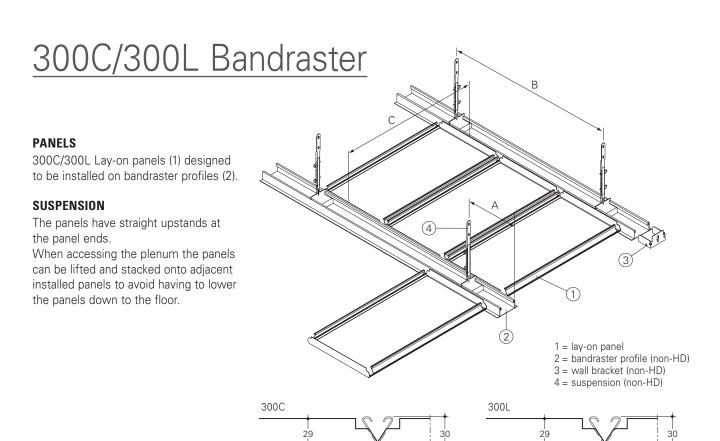
Panels from 250-1000 mm are available on request. Weight based on 2400 mm panels.

Panel	Width	Min. length	Max. length	Weight/m <sup>2</sup>
Alu 0.7	300	1000	2400	2.5 kg
Steel 0.6	300	1000	2400	6.0 kg

#### **MATERIAL REQUIREMENT PER M<sup>2</sup>**

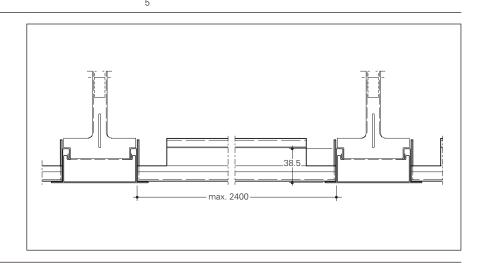
Requirements are based on using panels with a length of 2400 mm.

	Unit	300C/300L Lay-on system
Lay-on panels	lm	3.33
Wall profile	lm	0.83



#### **CONSTRUCTION DETAILS**

L or W steel edge profiles can be used as perimeters.



#### **MAXIMUM SPANS**

Panel type	Profile	Panel Span	
	Α	С	
Alu 0.7/Steel 0.6	Non Hunter Douglas Non Hunter Douglas		2400

#### **DIMENSIONS & WEIGHTS**

Panels from 250-1000 mm are available on request. Weight based on 2400 mm panels including sub-structure.

Panel	Width	Min. length	Max. length	Weight/m <sup>2</sup>
Alu 0.7	200	1000	2400	3.5 kg
Steel 0.6	300	1000	2400	7.0 kg

#### MATERIAL REQUIREMENT PER M<sup>2</sup>

Requirements are based on using panels with a length of 2400 mm.

	Unit	300C/300L Bandraster system
Panels	lm	3.33
Bandraster profile (non HD)	lm	0.42

## 300C/300L Carrier

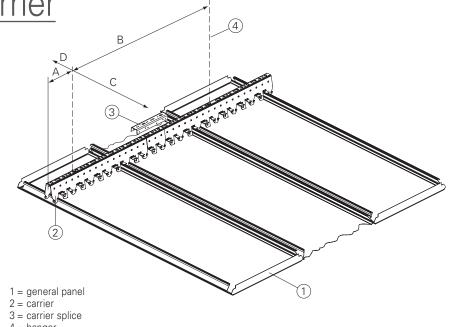
#### **PANELS**

The 300C/300L panels (1) can simply be fixed on the carrier (2) by hanging one side of the panel on the prongs of the carrier and pressing the other side with an upward movement.

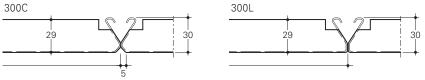
Integrated locking clips onto the carrier can be used to lock adapter panels. This system is also available for exterior use.

#### **SUSPENSION**

The panels are fixed to a carrier which allows for all panels to be removed individually. By keeping simultaneous pressure on the panel edge the panels can be moved down of the carrier.

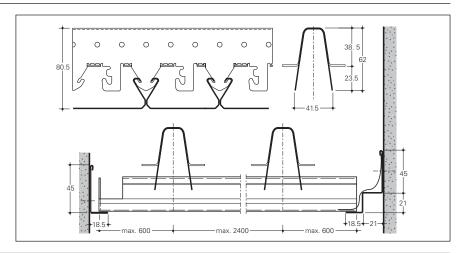






#### **CONSTRUCTION DETAILS**

A standard range of edge profiles can be used as perimeters.



#### **MAXIMUM SPANS**

Panel type	Carrier Span				Panel	Span		
	Ste	el 1.0	Alu	0.95	30	0C	30	0L
	Α	В	Α	В	С	D	С	D
Alu 0.7	300	2000	300	1450	2400	600	1800	300
Steel 0.6	300	1600	N.A.	N.A.	2400	600	1800	300

#### **DIMENSIONS & WEIGHTS**

Panels from 250-1000 mm are available on request. Weight based on 2400 mm panels including sub-structure.

Panel	Width	Min. length	Max. length	Weight/m <sup>2</sup>
Alu 0.7	200	1000	6000	2.9 kg
Steel 0.6	300	1000	0000	6.4 kg

#### MATERIAL REQUIREMENT PER M<sup>2</sup>

Requirements are based on using panels with a length of 2400 mm.

<sup>\*</sup> Depending on steel or alu carrier

	Unit	300C/300L Carrier system
Panels	lm	3.33
Carrier	lm	0.42 / 0.56
Carrier splice	pcs	0.08 / 0.11
Suspension	pcs	variable: 0.21 - 0.37*

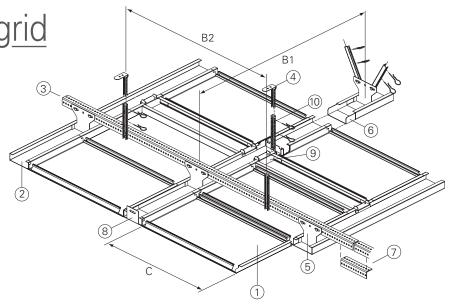
300C/300L C-grid

#### **PANELS**

The system consists of C-grid sections installed unidirectional or in a grid pattern. The 300C/300L panels (1) have a flange on each side and are laid in between the C-grid sections (2).

#### **SUSPENSION**

The suspension structure consists of exposed C-grid sections (2) which are installed parallel to each other to form a continuous main support. These are cross braced by primary angles (3) to ensure the spacing between the sections. A square grid system can be made by incorporating C-grid cross members that are butt joined against the main section. The cross connector (9) ensures a close fit at the junction points.



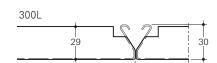
- 1 = C-grid panel
- 2 = C-grid

300C

3 = primary angle

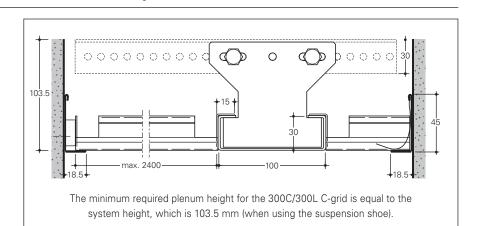
29

- 4 = nonius hanger + locking clips
- 5 = C-grid suspension shoe
- 6 = C-grid splice
- 7 = primary angle splice
- 8 = C-grid wall bracket
- 9 = C-grid cross connector 10 = C-grid nonius hanger





A standard range of steel edge profiles can be used as perimeters.



#### **MAXIMUM SPANS**

Consult Hunter Douglas for your exact requirements.

Panel type	Profile Span		Panel	Span
			300C	300L
	B1	B2		0
Alu 0.7/Steel 0.6	1250	1450	2400	1800

#### **DIMENSIONS & WEIGHTS**

Panels from 250-1000 mm are available on request. Weight based on 2400 mm panels including sub-structure.

Panel	Width	Min. length	Max. length	Weight/m <sup>2</sup>
Alu 0.7	200	1000	2400/1000	4.1 kg
Steel 0.6	300	1000	2400/1800	7.3 kg

#### **MATERIAL REQUIREMENT PER M<sup>2</sup>**

Requirements are based on using panels with a length of 2400 mm (unidirectional).

	Unit	300C/300L C-grid system		
Panels	lm	3.33		
C-grid	lm	0.42		
C-grid splice	pcs	0.08		
Primary angle	lm	0.80		
Angle splice	pcs	0.16		
Suspension	pcs	0.55		
Suspension shoe	pcs	0.33		

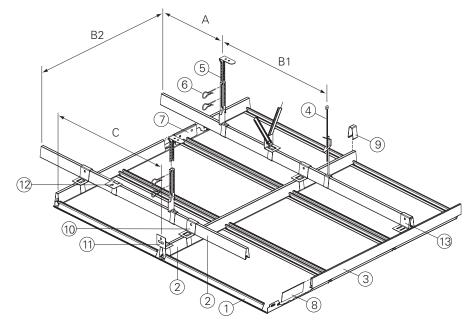
### 300C Clip-in

#### **PANELS**

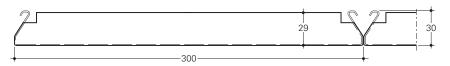
300C Clip-in panels (1) are produced with notches (dimple points) in the panel ends to ensure a positive lock into the Clip-in profile (2).

#### **SUSPENSION**

The Clip-in suspension system (2) consists of an A-shaped profile which is used both as the upper primary support as well as the Clip-in profile support.



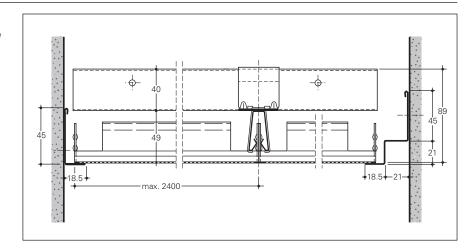
- 1 = clip-in panel
- 2 = clip-in profile
- 3 = single clip-in profile
- 4 = rod hanger
- 5 = nonius hanger
- 6 = locking clip
- 7 = clip-in profile splice
- 8 = single clip-in profile splice
- 9 = standard end clamp
- 10 = clip-in cross connector
- 11 = wall bracket
- 12 = direct wall/ceiling bracket
- 13 = single clip-in cross connector



#### **CONSTRUCTION DETAILS**

Hanger systems may be used, including the rapid hanger system which allows for a quick and accurate ceiling alignment.

The standard range of Hunter Douglas steel edge profiles can be used as perimeters.



#### **MAXIMUM SPANS**

Panel type		Panel Span		
	Α	B1	B2	С
Alu 0.7/Steel 0.6	250	1250	1200	2400

#### **DIMENSIONS & WEIGHTS**

Panels from 600-1000 mm are available on request. Weight based on 2400 mm panels including sub-structure.

Panel	Width	Min. length	Max. length	Weight/m <sup>2</sup>
Alu 0.7	300	1000	2400	3.7 kg
Steel 0.6				7.7 kg

#### MATERIAL REQUIREMENT PER M<sup>2</sup>

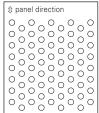
Requirements are based on using panels with a length of 2400 mm. Edge profiles and other accessories depend on individual project requirements.

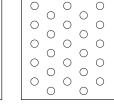
	Unit	300C Clip-in system
Panels	lm	3.33
Primary grid	lm	0.42
Secondary grid	lm	0.83
Clip-in profile connector	pcs	0.35
Clip-in profile splice	pcs	0.25
Suspension	pcs	0.67

### Acoustics

#### **PERFORATION OPTIONS**

Panels can be supplied perforated with a Ø of 1.5 or 2.0 mm (open area of 23% and 16%). As a standard feature, perforated panels are supplied with a sound absorbing non-woven tissue glued into the panel for enhanced acoustical performance.



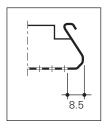


panel direction

D1523  $\varnothing$  1.5 mm 23% open area  $\Delta$  3 mm

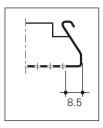
**D2016** Ø 2.0 mm 16% open area Δ 5 mm

#### 300C



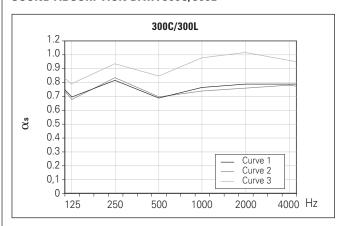
Note: Panels have a nominal plain border of 8.5 mm along the longitudinal panel direction in order to assure maximum flatness and product stability.

#### 300L



Note: Panels have a nominal plain border of 8.5 mm along the longitudinal panel direction in order to assure maximum flatness and product stability.

#### **SOUND ABSORPTION DATA 300C/300L**



 $\alpha_{s}$  = sound absorption degree: an absorption of 1.0 indicates a 100% absorption of sound.

#### - Curve 1 $\alpha_{\text{S}}$ 300C/300L

 $\emptyset$  2.0 mm perforated panels, provided with 0.2 mm thick, black non-woven acoustic tissue glued over the whole perforated area. Plenum depth is 400 mm.

#### - Curve 2 $\alpha_{\text{S}}$ 300C/300L

 $\varnothing$  1.5 mm perforated panels, provided with 0.2 mm thick, black non-woven acoustic tissue glued over the whole perforated area. Plenum depth is 400 mm.

#### - Curve 3 $\alpha_{\text{S}}$ 300C/300L

Ø 1.5 mm perforated panels, provided with 0.2 mm thick, black non-woven acoustic tissue glued over the whole perforated area plus 25 mm thick mineral wool pad with a density of 16 kg/m³. Plenum depth is 400 mm.

Freq. Hz.	125	250	500	1000	2000	4000	$\alpha_{\mathbf{w}}$
Curve 1	0.70	0.81	0.69	0.77	0.79	0.79	0.75(L)
Curve 2	0.68	0.83	0.70	0.74	0.76	0.78	0.75(L)
Curve 3	0.79	0.93	0.84	0.99	1.01	0.96	-

The 300C Wide Panel ceilings were tested by TNO Delft (The Netherlands), an independent official testing institute. Report no.: TPD-HAG-RPT-94-0037 300L panel due to shape similar performance as 300C panel.

### Material



We are dedicated manufacturing a sustainable product. Our paint and aluminium melting processes are considered to be one of the industry standards in terms of clean production processes. Hunter Douglas products are made from recycled aluminum for more than 90%.



Our proprietary coil-coating process ensures ceiling panels get a superb finish. Independent tests have proven the excellent performance characteristics of Luxacote®. The topcoat contains a solid UV filter that guarantees perfect colourfastness and gloss stability. The topcoat also offers better resistance against scratches with a structure that resists and masks any minor damage that may occur during installation, resulting in a high abrasion resistance. The alloy and pre-treatment also offer optimal resistance to corrosion.

#### **SPECIFICATIONS**

#### - Coating

The tough and durable 2-layer polyester finish in a nominal thickness of 20 microns, is stove enamelled in a continuous coil-coating process ensuring uniform coating thickness and absolute adhesion.

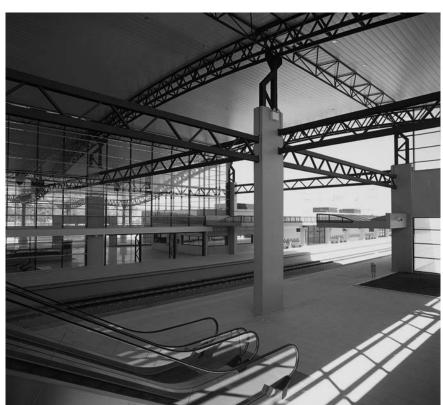
#### - Colour range

The standard Hunter Douglas interior and exterior colour range for 300C/300L includes several different colours and finishes. See colour chart. Any other (RAL or NCS) colour is available on request.

#### - Tolerances

As a member of the Technical Association of Industrial Metal Ceiling Manufacturers (TAIM), Hunter Douglas complies with tolerance criteria as specified in chapter 4 of the TAIM Quality standards for metal.

#### **EXTERIOR USE**



Exterior building applications cope with severe conditions like wind, rain, snow, dirt, vandalism and UV light. Our special aluminium alloy, high-quality surface treatments featuring Luxacote® and our windproof systems ensure durability in applications like canopies, shopping centres and railway/underground stations.

- Box-shape, bevel-edge and round-edge panels
- Special alloy of corrosion-resistant aluminium
- Luxacote® coating system resistant to UV and scratches and is rain-, dirtand snow-proof
- Certified for wind loads



#### **HUNTER DOUGLAS ARCHITECTURAL**

In the last 60 years, we have been fortunate enough to help turn countless innovative ideas into products for innovative buildings. With major operation centres in Europe, North America, Latin America, Asia and Australia we contribute to thousands of high-profile projects including shopping centres, airports, government offices, hospitals, universities and offices.



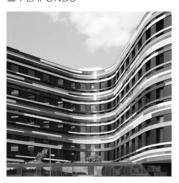
**▲** SUN LOUVRES



▲ PLAFONDS



▲ FAÇADES



#### **ARCHITECTURAL SERVICES**

We support our business partners with a wide range of technical consulting and support services for architects, developers, and installers. We assist architects and developers with recommendations regarding materials, shapes and dimensions, colours and finishes.

We also help creating design proposals, visualisations, and installation drawings. Our services to installers range from providing detailed installation drawings and instructions to training installers and advising on the building site.

### Designed to work for you



Hunter Douglas adopts the cradle to cradle (C2C) product philosophy to the design of products that fit the circular paradigm. They are designed for longevity, using materially healthy technical nutrients that can be reused at end of life as a high-quality source for something new.

Cradle to Cradle Certified™ is a certification mark licensed by the Cradle to Cradle Products Innovation Institute.



Hunter Douglas products and solutions are designed to improve indoor environmental quality and conserve energy, supporting built environments that are comfortable, healthy, productive, and sustainable.



All aluminium products are 100% recyclable at the end of their lifecycle.



### **Learn More**

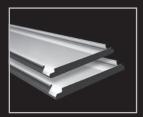
- Contact our Sales office
- www.hunterdouglasarchitectural.eu

® Registered trademark - a HunterDouglas® product Pats. & Pats. Pend. -Technical data subject to change without notice. © Copyright Hunter Douglas 2018. No rights can be derived from copy, text pertaining to illustrations or samples. Subject to changes in materials, parts, compositions, designs, versions, colours etc., even without notice. MX071Z00

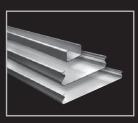
# **HunterDouglas (+)** Architectural



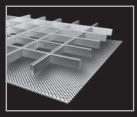
HeartFelt® Linear



Wide Panel



Linear



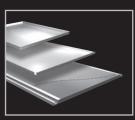
Cell | Stretch metal



Baffles



Curved



Tiles | Planks | XLnt



Exterior

Belgium

Bulgaria

Croatia / Slovenia

Czech Republic

Denmark

France

Germany

Greece

Hungary

Italy

The Netherlands

Norway

Poland

Portugal

Romania

Russia

Serbia

Slovakia

Spain

Sweden

Switzerland

Turkey

United Kingdom

Africa

Middle East

Asia

Australia

Latin America

North America

#### **Hunter Douglas Architectural United Kingdom**

8 Charter Gate Clayfield Close, Moulton Park NN3 6QF Northampton United Kingdom Tel. +44 (0)1604 648 229 info@hunterdouglas.co.uk www.hunterdouglas.co.uk